

DWN C. LACHALL	DATE 4-27-90	PROD ASSUR WT	DATE 9006-28	BOEING HELICOPTERS DRAWING CHANGE NOTICE DCN 77272		DWG NO. 145G0293	
CHK W. AYMEN	4-30-90	WT		REASON UPDATE DWG AFTER SUCCESSFUL FIT & FUNCTION DEMONSTRATION & MAKE REVISIONS TO IMPROVE OPERATION		SH 1 OF 2	REV A
ENGR M. Juchak	6/27/90	MAT'L & PROC A.C. 7-16-90		CODE D.I.M.P. OF TOOL		MODEL/ITEM NO. 414-100 / PIN 26300	
STRUCT				ORIGIN GSE 7931		CHANGE NO. WA6352X	
PROJ 18 6/29/90		CUST 1/1/1990	16 JUL 90	CLASS PER MIL-STD-480 <input type="checkbox"/> CLASS I <input checked="" type="checkbox"/> CLASS II		SPARES AFFECTED <input checked="" type="checkbox"/> YES <input type="checkbox"/> NO R.D. 7-10-90	
PL SH/ZONE	REPLACES	QTY REQ'D	CODE IDENT	PART OR IDENTIFYING NO.	NOMENCLATURE OR DESCRIPTION	MATERIAL AND SPECIFICATION	HT TR FINISH PT MK

(ADDED F/N 16) 16>1>2>13

(REVISED P/N)

-1 ALIGNMENT FIXTURE ASSY

-22 IDENT PLATE

BACN12MIWG
VS25H3-4

PART I = NEW CHANGES
ADDED FLAG NOTE 16 TO G/N

IN F/D, DELETED FIT & FUNCTION DWG
(WAS) THE 145G0293-1 ALIGNMENT FIXTURE ASSY SHALL BE DEMONSTRATED
PER FIT & FUNCTION DEMONSTRATION REPORT NO. 47-428F.

ZONE C-3, IN -1 ASSY 12.129^{+0.001}/_{-0.000} DIA WAS 12.126^{+0.002}/_{-0.000} DIA

ZONE B-3, REVISED CALL-OUT AS SHOWN:

4 CUT-OUTS @ 90°
(FOR -3 ONLY)
(ADDED)

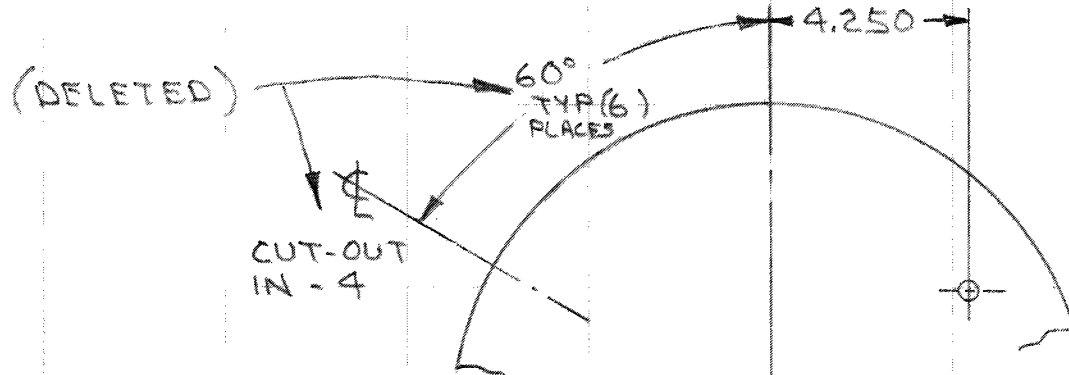
ZONE C-3, ADDED CALL-OUT AS SHOWN:

6 CUT-OUTS @ 60°
(FOR -4 ONLY)

PROD INFO S/N = 63526-730087 REWORKED AT CCAD	PART NO.	NEXT ASSY	USED ON APPLICATION	EFFECTIVITY	DWG SH. NO.
T&PP REP R. WARDEN 7-5%	PLANNING EFFECTIVITY No PCNG Action Req'd				

DWN C. LACHALL		DATE 4-27-90		ENGINEERING DRAWING CHANGE CONTINUATION SHEET				DWG. NO. 14560293							
CHK W. AYMEN		DATE 4-30-90		ENGR M. Jurcak		DATE 6/27/90		PROJ 18		DATE 6/29/90		ADCN NO. 	DCN REV. A	SH 2 OF 2	DWG
PL SH/ZONE	REPLACES	QTY REQD	FSCM NO.	PART OR IDENTIFYING NO.		NOMENCLATURE OR DESCRIPTION		ZONE	MATERIAL AND SPECIFICATION			HT TR	FINISH	PT MK	

ZONE D-6, DELETED "60°" CALL-OUT FROM SECT A-A AS SHOWN:



PART II = INCORPORATION OF ADCN NO 1
 ADCN NO. 1 = IN L/M FOR -3 & -4, REVISED STOCK SIZE & ADDED FLAG NOTES 14 & 15.
 ADDED FLAG NOTES 14 & 15 TO G/N.
 ZONE A -3 & 4 IN -1 ASSY ADDED DIMS FOR -3 & -4.